



Tacony CFC **X46 Assembly**

Part Reference: N/A

Date:	4/28/2009		
Machine:	X46: ESCALATOR CLEANER		
Reference Drawing Number:	09-1074-0000		
Modified By:	G SECHERE	DESCRIPTION OF CHANGE	ECN #
Revision:	A	COMPONENTS CHANGE	N/A

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Ref. No.	Part No.	Part Description	Qty
CORE COMPONENTS			
1	02-4092-0000	POP RIVET	4
2	02-4103-0000	BRACKET FOR CAPACITOR	2
3	02-4129-0000	GROMMET	1
4	02-4149-0000	CABLE TIE WHITE - NOT SHOWN	10
5	02-4162-0000	SLIDE LATCH TYPE 1500 ZINC	2
6	02-4163-0000	INSERT	2
7	02-4164-0000	WHEEL 12mm	2
8	02-4165-0000	EXTERNAL CIRCLIP	2
9	02-4186-0000	CABLE GLAND	1
10	02-4287-0000	ROLL PIN	2
11	02-4323-0000	SELF TAPPER	2
12	02-4369-0000	JUBILEE CLIP 2A SIZE 50MM (35mm - 50mm)"	2
13	02-4371-0000	FERRITE SLEEVE	1
14	02-4372-0000	PAPER BAG FOR X46 SELF-SEALING	1
15	02-4550-0000	NYLON WASHER	1
16	03-6185-0000	EARTH POINT LABEL	1
17	03-7065-0000	MOUNTING RING MOULDED	4
18	03-7200-0000	COWL HANDLE	1
19	03-7231-0000	BRUSH MOTOR CHASSIS	1
20	03-7232-0000	BRUSH SPINDLE	2
21	03-7233-0000	BRUSH RETAINING PLATE	2
22	03-7235-0000	BRUSH COWL SHAFT BRIGHT ZINC PLATE	1
23	03-7236-0024	CHASSIS	1
24	03-7238-0000	HANDLE	1
25	03-7239-0000	PIVOT BLOCK	2
26	03-7240-0000	HANDLE BOLT	2
27	03-7241-0000	BOLT BLOCK	2
28	03-7242-0000	BOLT PIN	2
29	03-7245-0000	COWL GLIDE BRACKET	2
30	03-7246-0000	COWL GLIDE BAR	2
31	03-7256-0000	INSULATION GASKET (RIGHT)	1
32	03-7257-0000	INSULATION GASKET (LEFT)	1
33	03-7258-0000	REST BAR RUBBER	1
34	03-7259-0000	MOTOR MOUNTING BRACKET	2
35i	03-7260-0000	MOTOR 220/240 VOLT 50/60 Hz	1
35ii		CAPACITOR 40uF (PN: 04-3610-0000)	1
36	03-7267-0000	MOTOR SUPPORT PAD	1
37	03-7642-0000	BOLT HANDLE	2
38	03-7644-0000	VACUUM MOTOR FILTER	1
39	03-7645-0000-R	LID HINGE (RIGHT)	1
40	03-7645-0000-L	LID HINGE (LEFT)	1
41	03-7649-0024	REST BAR	1
42	04-0221-0000	CABLE TIE BLACK - *NOT SHOWN*	2
43	04-3055-0053	230V CORDSET 1.5mmSQ UK PLUG	1
44	04-3146-0412	12 WAY TERMINAL BLOCK WITH WIDE PROTECTOR	2 of 12
45	04-3146-0412	12 WAY TERMINAL BLOCK WITH WIDE PROTECTOR	5 of 12
46	04-3567-0000	MOTOR FOR VAC 240V	2
47	04-3576-0000	(BLUE) BLADE TERMINAL *NOT SHOWN*	4
48	04-3602-0000	RING TERMINAL *NOT SHOWN*	1
49	04-3605-0000	VACUUM SWITCH 8AMP	1
50	04-3607-0000	BRUSH SWITCH 2.5AMP	1
51	04-3859-0000	WIRING KIT (COMPLETE LOOM) *NOT SHOWN*	1
52	04-3869-0000	EMC FILTER	1
53	33626	HOSE 1 1/2 ID WITH CUFF	2
63	04-3611-0000	TERMINAL CRIMP -BLUE (BI)	2

SUB-ASSEMBLIES			
54	05-3913-0000	X 46 BRUSH RETAINING CLIP	2
55	05-4096-0000	BRUSH SPIROL 0.6 NYLON (L/R SET)	1
	05-4097-0000	BRUSH SPIROL 0.6 TYNEX (L/R SET)	1
56	05-4590-0000	VACUUM COVER WITH SEAL AND DECALS	1
57	05-4591-0000	SWITCH COVER ASSEMBLY WITH DECALS	1
58	05-4592-0000	BRUSH COWL ASSEMBLY	1
59	05-4593-0000	MOTOR GASKET (TOP) WITH SEALING RING	2
60	05-4594-0000	BAFFLE PLATE WITH FOAM GASKETS	1
61	05-4595-0000	REAR PANEL WITH GASKET	1
62	33625	MAIN CHASSIS ASSEMBLY	1
FASTENERS			
67	00-0400-0503	M4 FLAT WASHER SS	8
68	03261	SCREW TCT(F) PAN HEAD #10-32 x 3/8	2
69	00-0300-0511	M3 SPRING WASHER	1
70	00-0300-0721	M3 NYLOC NUT	1
71	00-0410-0011	M4 x 10 POSI PAN HEAD SCREW	8
72	00-0416-0051	M4 x 16 CSK POZI SCREW	2
73	00-0500-0501	M5 PLAIN WASHER FORM A	6
74	00-0500-0507	M5 BRASS FLAT WASHER	10
75	00-0500-0521	M5 INTERNAL SHAKEPROOF WASHER	18
76	00-0500-0701	M5 FULL NUT	5
77	00-0500-0711	M5 HEX LOCKNUT	2
78	00-0506-0011	M5 x 6 HEX HEAD BOLT	6
79	00-0510-0011	M5 x 10 POZI PAN HEAD SCREW	4
80	00-0510-0031	COUNTERSUNK POZI SCREW	4
81	00-0510-0091	M5 x 10 SOCKET CAP HEAD SCREW	8
82	00-0510-0111	M5 x 10 HEX HEAD BOLT	4
83	00-0512-0031	M5 x 12 C'SNK SCREW	12
84	00-0530-0011	M5 x30 POZI PAN HEAD SCREW	1
85	00-0600-0171	M6 x 8 SOCKET GRUB SCREW	2
86	00-0600-0501	M6 WASHER	4
87	00-0600-0503	M6 PLAIN WASHER	4
88	00-0600-0721	M6 NYLOC NUT	4
89	00-0616-0111	M6 x 16 HEX HEAD BOLT	4
90	00-0625-0111	M6 x 25 HEX HEAD BOLT	4
91	00-0800-0501	M8 PLAIN WASHER	11
92	00-0800-0701	M8 FULL NUT	2
93	00-0800-0721	M8 NYLOC NUT	5
94	00-0816-0111	M8 x 16 HEX HEAD BOLT	3
95	00-0820-0111	M8 x 20 HEX HEAD BOLT	2
96	00-0835-0181	M8 x 35 SKT BUTTON SCREW	2
97	00-1200-0503	M12 WASHER	10
98	X9531+	#4 X 3/4 SCREW SELF TAPPER	2